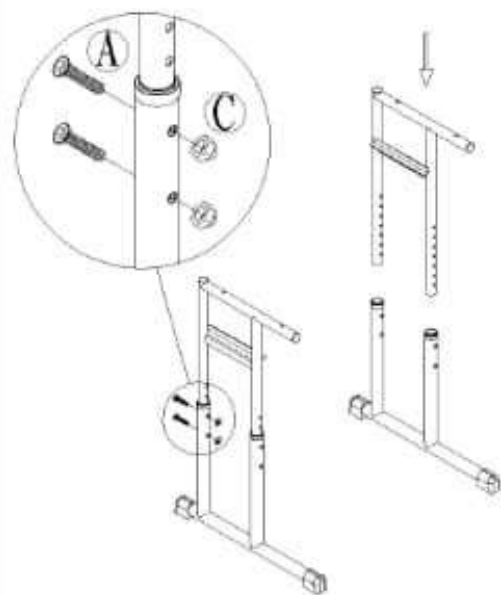
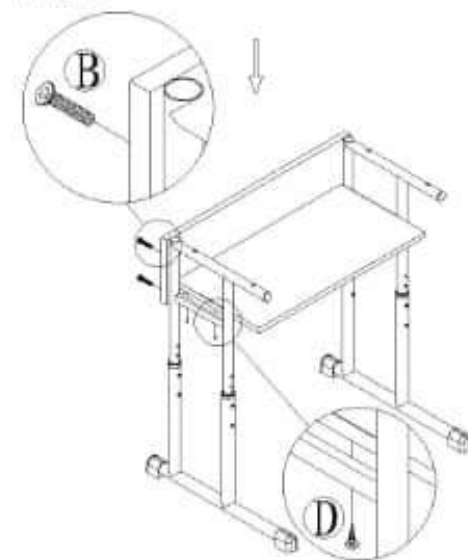


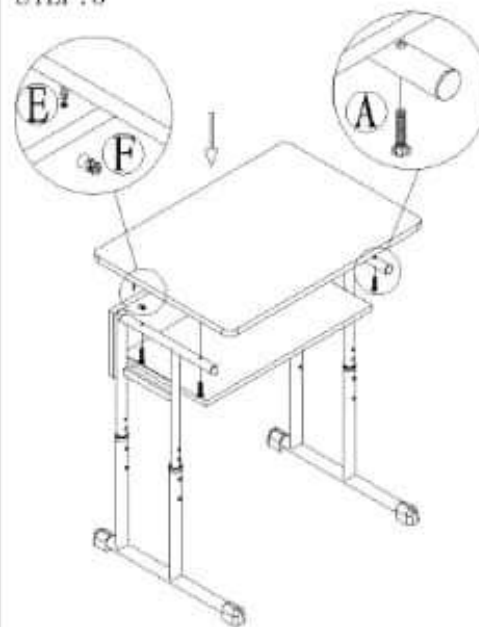
STEP:1



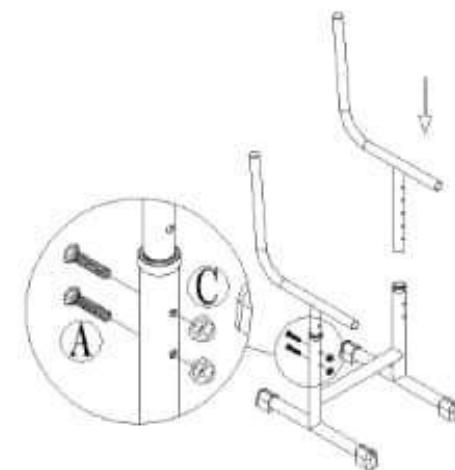
STEP:2



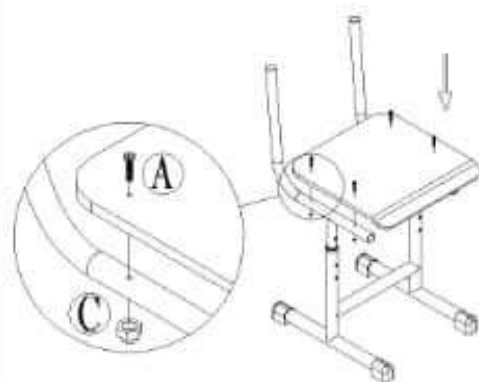
STEP:3



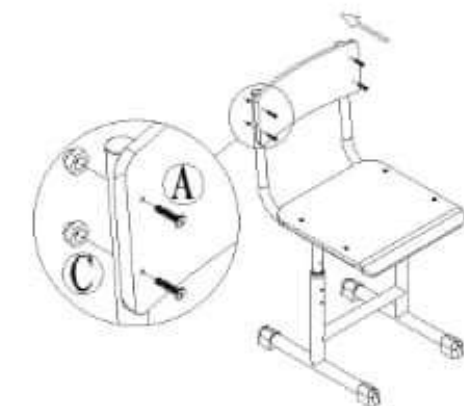
STEP:4



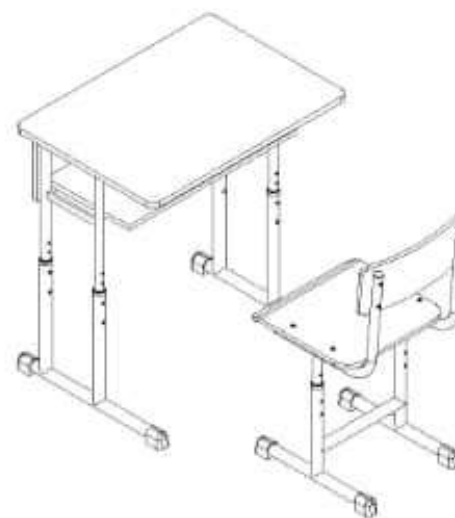
STEP:5









STEP:6



FINISH



A	 6x35	24 PCS
B	 6x25	4 PCS
C		20 PCS
D	 $\phi 4 \times 16$	4 PCS
E		2 PCS
F		2 PCS